

REMARKS/ARGUMENTS

Claims 1, 4-7, 10-18, 20, and 21 are pending.

The Examiner rejected claims 1, 4-5, 7, and 10 under 35 U.S.C. 103(a) as being unpatentable over Hung et al. (US 6,387,287 B1).

Regarding claims 1 and 7, although Hung teaches etching through an organosilicate glass by teaching etching through a TEOS oxide ARC using a C₄F₈, CF₄ and Ar etchant, Hung does not disclose or make obvious etching a feature in an organosilicate glass or etching through the organosilicate glass layer using an etchant gas mixture of C₄F₈, CH₂F₂, oxygen, and CF₄, as recited in claims 1 and 7. Although Hung teaches that CH₂F₂ and O₂ are useful for providing greater nitride selectivity, this improved nitride selectivity is for the BPSG etch. Nothing in Hung discloses or suggests adding CH₂F₂ and O₂ to an etch chemistry for OSG. **Nothing in Hung et al. suggests that the addition of CH₂F₂ and oxygen of the etch chemistry for TEOS, would provide a greater organosilicate glass to nitride selectivity, which is the motivation cited by the Examiner.** Nothing in Hung discloses or suggests adding CH₂F₂ and O₂ to an etch chemistry for OSG. Instead, Hung shows in col. 16 in Table 10, that organosilicate glass has different etch properties than other oxides such as BPSG. This is shown by Table 10, in that different etchants are required for etching OSG than other oxides such as BPSG. In addition, Hung in Table 10 teaches away from providing O₂ for the OSG etch. Instead, Hung teaches away from using O₂ in an etch for OSG. Table 10, specifically shows that O₂ is used in the main etch but is not added to an etch for the OSG. Although Hung teaches the use of CH₂F₂, O₂, and Ar for selectively etching BPSG with respect to nitride, since Table 10 of Hung shows that the etching of OSG uses a different recipe than the etching of BPSG, it would not be obvious to use CH₂F₂ and O₂ for etching OSG. The Examiner has not provided any evidence that these chemistries would be useful in etching an OSG. Table 10 of Hung teaches that instead different chemistries are used in etching OSG than a silicon oxide.

Col. 15, lines 1-3, of Hung states that step 86 disclosing a CH₂F₂, O₂, and Ar etch is a nitride etch. It is not obvious to use the nitride etch of CH₂F₂, O₂, and Ar shown in step 86 FIG. 11 of Hung et al. for etching OSG. Organosilicate glass and nitride etch differently when exposed to an etch chemistry. Just because a chemistry may be successful for selectively etching

a nitride does not mean that the same chemistry would be successful for selectively etching an organosilicate glass.

The Examiner stated that OSG is an oxide and such selectivity would have been expected as suggested by Hung et al. Table 10 of Hung shows the differences in etching characteristics between OSG (ARC Open) and BPSG (Main Etch). Etching these two different materials requires two very different etch recipes. Since different recipes are required to etch these different materials, it would not be obvious that a recipe that provides nitride selectivity for BPSG, as described in col. 17, lines 28-35, of Hung, would also provide etch selectivity for OSG.

The Examiner further stated that features that the applicant relies on in the argument (i.e. selectivity between nitride and OSG) are not recited in the claims. The applicant is not using selectivity between nitride and OSG as an argument for the claims. The Examiner is using selectivity between nitride and OSG as a motivation for providing certain gases to the etch chemistry. The applicant is merely stating that such a motivation is not proper, since the Examiner has only established that such additives improve selectivity for etching BPSG with respect to a nitride, not OSG with respect to a nitride, since etchant properties of BPSG are different than etchant properties of OSG, as shown in Table 10 of Hung.

For at least these reasons, claims 1 and 7 are not anticipated or made obvious by Hung.

Claims 4, 5, and 10 are ultimately dependent on claims 1 and 7, and are therefore respectfully submitted to be patentable over the art of record for at least the reasons set forth above with respect to claims 1 and 7. Additionally, these dependent claims require additional elements that, when taken in the context of the claimed invention, further patentably distinguish the art of record.

The Examiner rejected claims 6 and 11-13 under 35 U.S.C. 103(a) as being unpatentable over Hung as applied to claims 1-5, 7-10 above and further in view of Chiang et al. (US 5,739,579) and Wolf et al. (Volume 1, pp 556). Claims 6 and 11-13 are ultimately dependent on claims 1 or 7, and are therefore respectfully submitted to be patentable over the art of record for at least the reasons set forth above with respect to claims 1 and 7. Additionally, these dependent claims require additional elements that, when taken in the context of the claimed invention, further patentably distinguish the art of record. For example, claims 6, 11, and 12 further recite the stopping the flow of C₄F₈ and CH₂F₂ to selectively etch through the etch stop. Although

Wolfe et al. does disclose that a plasma etchant of CF₄ and O₂ may be used to etch Si₃N₄, Wolfe et al. does not suggest or make obvious that such a plasma etchant would successfully selectively etch Si₃N₄ with respect to organosilicate glass. Page 2, lines 18-26, of the application, states that conventional etch chemistries for traditional silicon or silicon oxide etching has not been effective for etching OSG. As a result, it is not obvious that an etch chemistry that would selectively etch a nitride with respect to a silicon oxide would also successfully etch a nitride with respect to an OSG. The Examiner has not provided any evidence that such a chemistry would be useful when using an OSG. Claim 13 further recites etching through a second OSG layer. For at least these reasons, claims 6 and 11-13 are not made obvious by the cited references.

The Examiner rejected claim 14, 20, and 21 under 35 U.S.C. 103(a) as being unpatentable over Hung et al., Chang, and Wolf et al. as applied to claims 1-13 above in view of Li et al. (US 6,284,149 B1). Claim 14 and claim 20 are ultimately dependent on claim 7, and claim 21 is dependent on claim 6, and are therefore respectfully submitted to be patentable over the art of record for at least the reasons set forth above with respect to claims 6 and 7. Additionally, these dependent claims require additional elements of stripping after etching through either the etch stop of second OSG layer, which when taken in the context of the claimed invention, further patentably distinguish the art of record. Li teaches a stripping process that is used for the main etch, since the step of Li etches and strips at the same time. **In addition, col. 18, lines 64-65, of Li teaches that the chemistry of second step is to mainly etch remaining BCB or a small amount of photoresist.** Therefore, Li, teaches stripping the photoresist with the chemistry of the first step. Therefore, Li does not teach or suggest a stripping done after the main etch with the recited chemistry. In addition, none of the cited references teach that the chemistry recited in claims 14, 20, and 21 would successfully selectively remove photoresist from OSG. For at least these reasons, claims 14, 20, and 21 are not made obvious by the cited references.

In view of the above, it is respectfully submitted that the application is in a condition for allowance and action to that effect is respectfully requested at an early date. If the Examiner feels that a telephone conference would expedite allowance of this application, the Examiner is invited to call the undersigned at (831) 655-2300.

The Commissioner is authorized to charge any fees that may be due to our Deposit Account No. 50-0388 (Order No. LAM1P154).

Respectfully submitted,

BEYER WEAVER & THOMAS, LLP

A handwritten signature in black ink, appearing to read "Michael Lee", with a stylized flourish at the end.

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